

Process Sheet

SPUT

Date: Wednesday, 21/01/2009 3:14:40 PM
User: Linda Lacelle

Customer : CU-DAR001, Dart Helicopters Services
Job Number : 45050 -4
Estimate Number : 12943
P.O. Number :
This Issue : 21/01/2009 S.O. No. :
Prsht F.v. : NC
First Issue : 11 Type : SMALL /MED FAE
Previous Run : 43296
Written By :
Checked & Approved By :
Comment : Est Rev: A New Issue 07-07-12 JLM
est rev B ecn 1207 08.07.03 EC verified by: LL

Drawing Name : AUTOMATIC DOOR OPENER KIT
Part Number : D412698023
Drawing Number : IIN D412-698 REV D
Project Number : N/A
Drawing Revision : E
Material :
Due Date : 28/01/2009 Qty: 1 Um: Each
22/01

Additional Product

Job Number:



Set #: Machine Or Operation: Description:

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-698-023 CHG002

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D355211 Door Prop



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

CARBON STEEL GAS SPRING

Batch: 42606

4.0 D35945 Door Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Door Doubler

batch: 42267

5.0 D3594043 Floor Doubler Assembly, LH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Floor doubler ass'y LH

Batch: 42722

22/01/22

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AUTOMATIC DOOR OPENER KIT

J b Number: 45050

Part Number: D412698023

Job Number:



Sec #: Machine Or Operation: Description:

6.0 D3594044 Floor Doublor Assembly, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Floor doubler ass'y RH

Batch:

40477 4x

42723 4x

LU

7.0 D36221 Ball Stud



Comment: Qty.: 2.0000 Each(s)/Unit Total: 13.0000 Each(s)

BALL STUD

Batch:

B40478 2x

B44669 13x

* B45075 1x LU

8.0 MS21073L5 nut plate



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

nut plate

batch:

M108583

LU

9.0 MS20426AD44 Rivet



Comment: Qty.: 2.0000 Each(s)/Unit Total: 13.0000 Each(s)

Rivet

batch:

M15541

LU

10.0 AN960JD516L Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 13.0000 Each(s)

Washer

Batch:

M14477

LU 9/04/22 (X)

11.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8 08/06/22 (X)

12.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-023

Location:

PPP Rev:

B

LU 9/04/22 (X)

Date: Thursday, 29/01/2009 7:48:06 AM
User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: AUTOMATIC DOOR OPENER KIT
Job Number	: 45050		
Estimate Number	: 12943		
P.O. Number	:	Part Number	: D412698023
This Issue	: 29/01/2009 S.O. No. :	Drawing Number	: IIN D412-698 REV D
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 21/01/2009 Type : SMALL /MED FAB	Drawing Revision	: E
Previous Run	: 43296	Material	:
Written By	:	Due Date	: 28/01/2009 Qty: 8 Um: Each
Checked & Approved By	: <u>MF 09-01-29</u>		
Comment	: Est Rev:A New Issue 07-07-12 JLM est rev B ecn 1207 08.07.03 EC verified by:LL		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/02 MF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-01-29